*GBI Insulation* **Safety Program**

1*.5.2.7 Barricades*

***• Red plastic ribbon: Potentially dangerous or hazardous area. Do not enter the area without a* hazardous work *or a signed* safe work permit**

***• Yellow plastic ribbon: Exposure is possible.***

***• Yellow tag with yellow ribbon: Caution (description of hazard described on tag)***

*• Red tag with yellow ribbon: FMC red tag indicates and identifies limited access to authorized personnel.* (Read specific Plant Safety Procedure. Rule may differ at different plant location).

*1.5.2.8 Compressed Gas Cylinders (Discussion)*

***• Store cylinders upright and secure to prevent from falling over***

***• Store cylinders with cap in place (after use, remove the gauges and replace the cap)***

***• Separate oxygen and all fuel gases by 20 feet***

***• Return to proper storage area after use or when empty***

*1.5.2.9 Tool Care and Responsibility*

***• Inspect tool prior to use***

***• Return defective tools to tool room or foreman***

***• Do not remove guards from tools (if missing guards, return to tool room or foreman)***

***• Use the proper tool for each job***

***• Use GFCI with all electrical power tools and equipment/machines***

***• Proper use of pneumatic tools and associated hazards***

* **Employees using hand and power tools and exposed to the hazard of falling, flying, abrasive, and splashing objects, or exposed to harmful dust, fumes, mists vapors, or gases shall be provided with particular PPE necessary to protect them from the hazard.**

*1.5.2.10 Excavation Procedure*

***• Shore, slope, or bench all excavations over five feet deep to the angle of repose***

***• Test soil cohesiveness on each excavation***

***• Barricade all excavations with yellow ribbon, as a minimum***

***• Use hard barricades if excavations left open overnight***

***• Provide an access ladder within* 25 *feet of all workers in excavation over four feet deep***

***• Inspect (by a competent person) all excavations prior to entry each day and after each rain or snowfall***

***• Do not enter any excavation that has bulging sides where cave-ins have occurred.***

*1.5.2.11 Vehicle Safety (Discussion)*

***• Private vehicles restricted to parking lots***

***• Three workers only allowed in front seat of Company vehicle***

***• Seat belt are required to be used by all people in any vehicle prior to the vehicle being moved***

***• No one allowed to ride in the bed of an unapproved pickup or other truck***

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